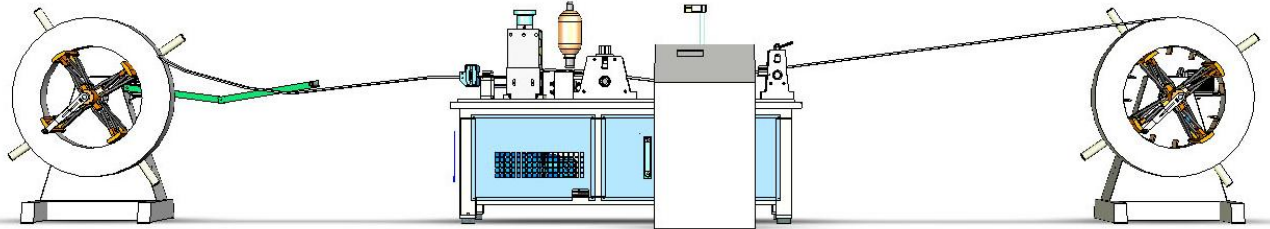
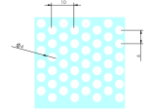




Line mod. MPH for micro-perforated coil



- . coil max. width / thickness mm : 250 / 1,2
- . feeding speed mm/1' : 50
- . punching cycles /1' n : 120-150



all steel frame with rectificated table bedding n2 punching units

lubrification device (Venturi system pneumatic + CNC control)

- . n2 felt rolls mm 250 for band's lubrication by CNC control pump
- . **punching pneumatic lubrication** by Venturi system with CNC control



introduction guide adjustable for coil's centering

micro perforation device :

- . hydraulic storage for high speed punching
- . n 102 punches Ø 4 TiAlN, between-axis 6 , pitch mm 36
- . stroke electronic control
- . hydraulic extractor + automatic lubrication



hydraulic plant

- . complete with heat exchanger mod. A300
- . oil electronic heat control + storing
- . motor HP5,5, L150



electronic feeder with brushless NM 2.0 motor gear

- . positioning speed : 50 m/1'
- . n2 tempered & rectificated rolls mm 250 with adjustable braking



control desk

- . Minicompx PLC with software for continuous punching and feeding for n2 punching devices
- . RS 232 connexions for external management



OPTIONAL :

Motorized **decoiler** mod. **DMRM 315** servo ventilated + loop electronic control



Recoiler mod. **EMRM 315** servo ventilated + **laser control** of the **tension feeder** / recoiler

